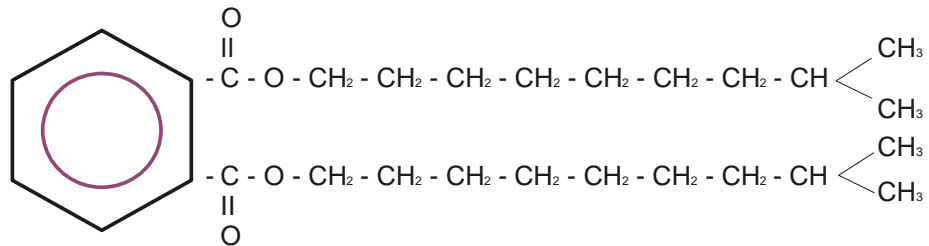




KANATOL - 1001

DI ISO DECYL PHTHALATE Primary plasticizer for PVC and PVC copolymers

Chemical Nature	Phthalic acid esters of C ₁₀ alcohols.		
Chemical Name	:-	Di Iso Decyl Phthalate.	
Trade Name	:-	KANATOL- 1001	
Molecular Formula	:-	C ₂₈ H ₄₆ O ₄	
Molecular Weight	:-	446	
Molecular Structure	:-	C ₆ H ₄ (C ₁₀ H ₂₁ O ₂) ₂	



CAS Number	:-	68515-49-1
UN. NO	:-	
EINECS NO	:-	

Specification	Characteristics	Unit	Test Method	Value
	Colour	HU	ASTM-D-1045-2008	20 max.
	Volatile Loss (130°C/3 Hrs)	Wt.%	KLJ-TM-P-11-92	0.10 max.
	Ester Value	mg KOH/g	ASTM-D-1045-2008	248–254.
	Acidity	Wt.%	ASTM-D-1045-2008	0.010 max.
	Moisture	Wt.%	ASTM-E-203-2008	0.10 max.
	Specific Gravity (27°C)	-	ASTM-D-1045-2008	0.960–0.966.
	Ester content	Wt.%	ASTM-D-1045-2008	99.50 min.
	Heat Stability (180°C/2 Hrs)	HU	ISI-9591-2013	No Change.
	Acidity after heat treatment	Wt.%	ISI-9591-2013	0.03.
	Plasticizing Esters by GC	Area %	KLJ-TM-P-12-98	99.50 min.
	Residual alcohol	Area %	KLJ-TM-P-12-98	0.10 max.

Typical Properties

Volume Resistivity	Ohmcm	KLJTM	4.5±1.0X10 ¹¹ .
Boiling Point @ 3.5mmHg	°C	lit.	255.
Pour point	°C	lit.	48.
Viscosity at 20°C	cp	KLJ-TM-P-13-97	108 ± 3.
Flash Point (COC)	°C	KLJTM	232.
Refractive Index (27°C)	-	ASTM-D-1045-2008	1.482-1.488.

Total Solution in Plasticizers



KANATOL - 1001

Properties

K-1001 is a clear, colourless, and odourless liquid, free of foreign materials. It is soluble in most organic solvent and in soluble in water.

Application

Around 95% of **K-1001** is used in PVC as a plasticizer. More than half of the remaining 5% is used in the production of polymers other than PVC (e.g. rubbers). The remaining **K-1001** used in non-polymer application including anticorrosion paints, anti-fouling paints, lacquers, inks, adhesives and sealants.

In wire and cable formulation **K-1001** finds wide use in 75°C THW building wire compounds and in 80°C and 90°C appliance wire insulation.

In plastisol application, **K-1001** provide good initial viscosities and Excellent viscosity stability.

Plasticizing Efficiency 1.10

Compatibility with Secondary Plasticizers

Very limited in comparison of DOP.

Packing & Storage

K-1001 is packed in 200/225 kg iron drum / HDPE drum, 20 - 22 MT in Flexi tank / ISO tank / road tanker. It is stored in tightly closed container, in a cool, dry, ventilated area.

Shelf Life

Original characteristics remain intact for 24 months, if kept in recommended storage.

Safety

The MSDS can be provided on request.

Disclaimer

The data contained in this publication are based on our current knowledge and experience. During processing, there are so many factors which may affect the application part of **K-1001** so these data neither imply any guarantee of certain properties, nor the suitability of the product for the specific purpose. Any data given in this publication may change without prior information and donot constitute the agreed quality of our product.

[Total Solution in Plasticizers](#)